

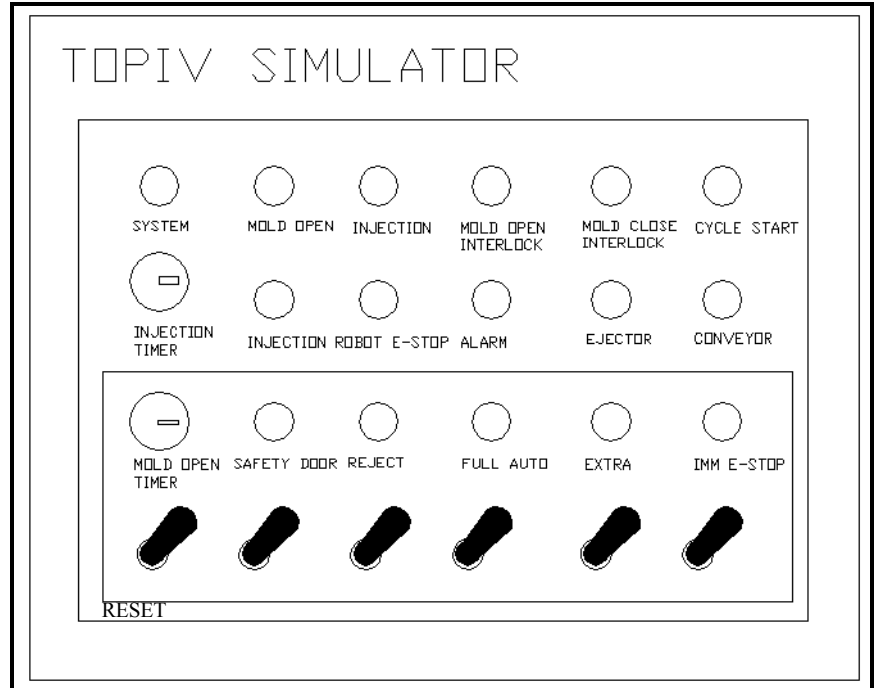
TOPIV SPRUE PICKER SIMULATOR : TOPIV-SM

TRAIN YOUR TOPIV OPERATOR WITHOUT MOLDING MACHINE !



PART NUBMER : TOPIV-SM

PRICE : \$ 550.00



FUNCTION :

Generate Injection Molding Machine Signal with Toggle switch

1. Mold Open Complete
2. Safety Door Closed
3. Reject
4. Full Auto
5. IMM-Estop
6. Timer Change Function (Injection, Mold Open)
7. Robot I.O Display
8. Manual and Full Auto Sprue Picker Operation

How to use.

1. Mold Open and Open Safety Door of Molding Machine
2. Turn off Molding Machine and Robot
3. Remove the plug on Robot Use for Molding Machine Interface (Or SPI) (On Back side of TOPIV Control)
4. Connect TOPIV Simulator to ROBOT in Use Place
5. Power On the Sprue Picker.
6. Turn Off Reset Switch
7. Turn on Safety Door Switch
8. Turn on Full Auto Switch
9. Turn on IMM E-Stop (No E-Stop from IMM)
10. Make sure LED of Mold Open is On.
11. Manual Operate for TOPIV and Practice
12. Adjust timer for Auto Operation (Injection and Mold Open / Close)
13. Press Auto button twice on handy controller.
14. Robot will communicate with simulation box. And able to run Auto Mode

Inside of Box

DIP Switch Setting. (1,2,3,4,5)

IMM E-stop (Coil) : 123 on 4,5 Off

IMM E-Stop (Contact) : 123 off 4,5 on



INSTALLATION SAMPLES