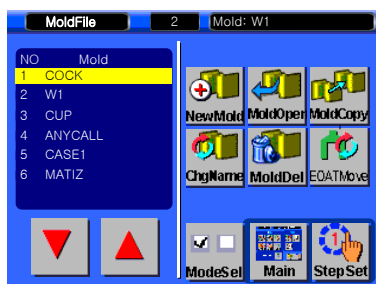


NEXIA and ZEST Quick guide

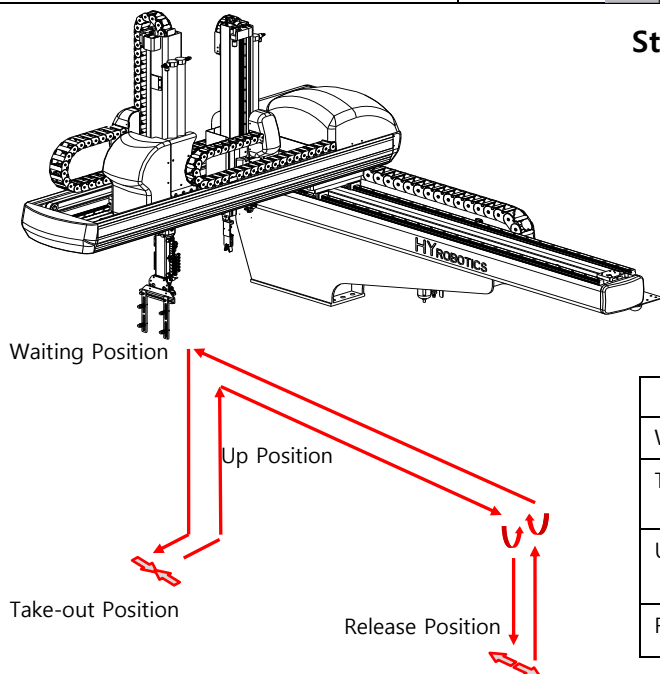
Mold File screen



Creating Mold File

1. Press  button in Main screen.
2. Press  button in Mold File screen.
3. Press     to move cursor, Press  to select text.
4. Press  to create Mold File.

Step Description



Step	Description
Waiting Position	This is a position to wait for opening of mold
Take-out Position	This step is for creating position to take out parts or sprue
Up Position	This is ascent complete position after take out parts
Release Position	This is for position to release product.

Step Set screen



Step setup

Press  to move Step Set screen in Mold File screen.

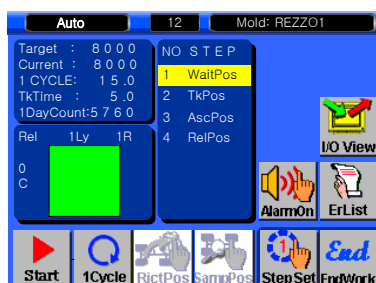
Step	How to setup
Waiting Position	 →  → Jogging →  → set speed → 
Take-out Position	 →  → Jogging →  →  →  → set speed → 
Up Position	 →  → Jogging →  → set speed → 
Release Position	 →  → Jogging →  → set speed → 

Step Operation

Run Step by Step to confirm all position and setting

Press  button to run step Operation.

Auto Mode screen



Auto Operation

Press  to run in Automatic Mode

Press  , start Automatic Operation

Press  , robot stops